# **VACUUM FREEZE DRYER**

Freeze-drying is a drying technique that utilizes the principle of sublimation. It involves rapidly freezing the material to be dried at low temperatures and then, under the right vacuum conditions, allowing the frozen water molecules to directly sublime into water vapor and escape. The material remains in a low-temperature (frozen) state throughout the drying process, with ice crystals evenly distributed throughout. The sublimation process does not lead to concentration due to dehydration, thus avoiding side effects such as foaming and oxidation caused by water vapor. The dried material retains a porous, sponge-like structure with virtually unchanged volume and dissolves easily in water to revert to its original state. This process minimizes the denaturation of the material in terms of physicochemical and biological properties to the greatest extent possible.

#### **Application Fields**



# **Control System**

- One-click operation for speed and simplicity
  A 5.4-inch LCD touch screen displays important
  - A 5.4-inch LCD touch screen displays important parameters simultaneously, with numerical values color-coded to correspond to their respective statuses, making it clear at a glance.
- Thermal electromagnetic overcurrent short circuit protection

Ensures safer and more stable equipment operation.

- Proactive reminders

  Equipment maintenance time, vacuum pump oil change time, and ambient temperature monitoring alerts.
- Make freeze-drying more scientific
  Optional co-crystallization point detection devices
  and endpoint judgment detection systems can be
  equipped.



#### **Drying Chamber**









# Ottachable drying chamber

The upper cover is made of anodized aluminum with corrosion-resistant

Significantly reduces the probability of damage caused by the overall chamber weight being too heavy.

High-transparency acrylic drying chamber, which has good thermal radiation conduction and reserved 6/12 external valve interfaces.

## **⋘** 316L Stainless T-Frame

24 independent exhaust ports, individually controlled, suitable for multiple users, and improve usage efficiency.

## **Cold Trap & Condenser Coils**



Gases can quickly pass through the condenser coils to be captured. The condenser coils are placed inside the cold trap, increasing the condensation area and effectively preventing external dew formation.



316L stainless steel, fully equipped with Teflon anti-corrosion coating, capable of freeze-drying organic solvents and various corrosive samples.



# Sample Shelves





Each shelf can be placed and taken freely without manual work. The height of each shelf can be adjusted freely.

Special Hole Position for Centrifuge Tubes

Conductive to the drying of samples in centrifuge tube containers.

Freeze-Drying Organic Solvent

316L stainless steel stackable sample shelves, capable of freeze-drying organic solvent and various corrosive solvents.

# **Refrigeration System**

Secop compressor:

Copper plate heat exchanger, which increases heat dissipation to the largest area;

Unique refrigeration technology, the temperature of the cold trap can be lowered from ambient temperature to below -80°C within 2 minutes;

Class A temperature sensor with high temperature accuracy and low error rate:

The multiple detection and alarm system can promptly alert when the refrigeration system pressure is too high or in case of refrigeration failure, and take corresponding measures.



#### **Vacuum System**











#### Pirani Vacuum Sensor

With automatic temperature compensation control unit, Pirani vacuum sensor is capable of precise detection in low-temperature environments.



# CKD High Vacuum Electromagnetic Control Valve

Low heat generation, light noise and long-lasting durability.



## Stainless Steel Flexible Vacuum Tube

Will never aging and resistant to all types of corrosion.



# **Fully Automatic Pressure** Relief and Drainage

Completely eliminate damage to samples and sensors caused by unstable manual pressure relief airflow.

## Conversion Table Vapour Pressure Above Ice lce temperature(°C) = pressure (mbar)

°C	mbar	°C	mbar	°C	mbar	°C	mbar
0	6.110	-20	1.030	-40	0.120	-60	0.011
-1	5.620	-21	0.940	-41	0.110	-61	0.009
-2	5.170	-22	0.850	-42	0.100	-62	0.008
-3	4.760	-23	0.770	-43	0.090	-63	0.007
-4	4.370	-24	0.700	-44	0.080	-64	0.006
-5	4.020	-25	0.630	-45	0.070	-65	0.0054
-6	3.690	-26	0.570	-46	0.060	-66	0.0047
-7	3.380	-27	0.520	-47	0.055	-67	0.0041
-8	3.010	-28	0.470	-48	0.050	-68	0.0035
-9	2.840	-29	0.420	-49	0.045	-69	0.003
-10	2.560	-30	0.370	-50	0.040	-70	0.0026
-11	2.380	-31	0.340	-51	0.035	-71	0.0023
-12	2.170	-32	0.310	-52	0.030	-72	0.0019
-13	1.980	-33	0.280	-53	0.025	-73	0.0017
-14	1.810	-34	0.250	-54	0.024	-74	0.0014
-15	1.650	-35	0.220	-55	0.021	-75	0.0012
-16	1.510	-36	0.200	-56	0.018	-76	0.0010
-17	1.370	-37	0.180	-57	0.016	-77	
-18	1.250	-38	0.160	-58	0.014	-78	
-19	1.140	-39	0.140	-59	0.012	-79	



# **Laboratory Freeze Dryer T Series**



Laboratory Freeze Dryer T Series, feature a compact structure that can effectively save laboratory space, offering a small footprint with great capacity.

Model No	MBFD-T 7003	MBFD-T 7006	MBFD-T 9006		
lce condenser capacity	3kg	6kg	6kg		
Ice condenser temperature	-70℃	-70℃	-90°C		
Cold trap volume	5L	10L	10L		
Freeze dried chamber	Bell shape (standard configuration)/Multi manifold type/T-shaped frame type				
Sample shelf	Φ200mm,Single layer area 0.03m² with 3-5 layers available	<ul> <li>Φ260mm,Single layer area 0.055m². 3-10 layers/optional</li> <li>Electric heating/manual capping/optional</li> </ul>			
Vacuum pump	Extreme vacuum 5*10 <sup>-3</sup> mbar with a pumping capacity of 8m³/h optional pump of various types				
Oil mist filter	Standard configuration				
Vacuum pump connection pipe	Single forming stainless steel flexible pipe DN16 ISO-KF				
Anti-corrosive treatment	Cold trap, condensing coil/all equipped with PTFE anti-corrosion treatment as standard.  Freeze-drying organic solvents.				
External valve	6pieces/optional		2pieces/24pieces		
Eutectic point detection system		Support/Optional			
Data output analysis		Support/Optional			
Power	0.6kw	1.1kw	1.5kw		
Size	420*545*455mm	510*570*500mm			
Net Weight 50kg		55kg	65kg		
Voltage	220V, 50/60Hz				

# **Laboratory Freeze Dryer F Series**





Laboratory Freeze Dryer F Series, with high water vapour capture capacity, offer efficient freeze drying.

Model No	MBFD-F 7009	MBFD-F 9009	MBFD-F 7012	MBFD-F 9012	
lce condenser capacity	9kg			12kg	
Ice condenser temperature	-70°C	-90°C	-70°C	-90℃	
Cold trap volume		15L		20L	
Freeze dried chamber	Bell shape (standard configuration)/Multi manifold type/T-shaped frame type				
Sample shelf	<ul> <li>Ф260mm,Single layer area 0.055m², 3-10 layers/optional</li> <li>Electric heating/manual capping/optional</li> </ul>				
Vacuum pump	Extreme vacuum 5*10 <sup>-3</sup> mbar with a pumping capacity of 8m³/h optional pump of various types				
Oil mist filter	Standard configuration				
Vacuum pump connection pipe	Single forming stainless steel flexible pipe DN16 ISO-KF				
Anti-corrosive treatment	Cold trap, condensing coil/all equipped with PTFE anti-corrosion treatment as standard.  Freeze-drying organic solvents.				
External valve	12pieces/24pieces				
Eutectic point detection system		Sup	port/Optional		
Data output analysis		Sup	port/Optional		
Power	0.9kw	1.5kw	1kw	1.6kw	
Size		525*57	0*1080mm		
Net Weight	80kg	85kg	82kg	87kg	
Voltage	220V, 50/60Hz				



# **Laboratory Freeze Dryer H Series**





Laboratory square chamber front opening model, integrated freeze dryer, with a large drying area and easy operation.

Model No	MBFD-H 7006	MBFD-H 9006	MBFD-H 9009	
lce condenser capacity	6kg	6kg	9kg	
Ice condenser temperature	-70°C	-90℃	-90℃	
Cold trap volume	12L 15L			
Freeze dried chamber	Square cavity/front door opening/door opening angle up to 180 degrees			
Sample shelf	<ul><li>Stainless steel template partition</li><li>Electric heating/optional</li></ul>			
Vacuum pump	Extreme vacuum 5*10 <sup>-3</sup> mbar with a pumping capacity of 8m³/h optional pump of various types			
Oil mist filter	Standard configuration			
Vacuum pump connection pipe	Single forming stainless steel flexible pipe DN16 ISO-KF			
Anti-corrosive treatment	Cold trap, condensing o	oil/all equipped with PTFE anti-cc Freeze-drying organic solver	prrosion treatment as standard. hts.	
External valve		8pieces		
Eutectic point detection system		Support/Optional		
Data output analysis		Support/Optional		
Power	0.95kw 1.65kw			
Size		700*580*1600mm		
Voltage		220V, 50/60Hz		